

The Lighthouse Green Fuels Order

Application Reference: EN0110025

Applicant: LGF Projects Limited

Indicative General Arrangement Plan

Document Reference: 2.5.1

Revision: 00

Planning Act 2008
APFP Reg. 5(2)(o)



Document Information

Author	Weedon Architects
Document Title	Indicative General Arrangement Plan
Document Ref	2.5.1

Revision record

00	Purpose	DCO Application Submission
	Date	September 2026

Information Classification

Information Classification	Date	Reason
Public	September 2026	Proprietary information which will have no impact on the company if disclosed publicly

Contents

2.5.1 Indicative General Arrangement Plan

Option 1 - 21 Silos (Key Plan Reference 21)

2.5.1 Key Plan (Option 1 - 21 Silos) Drawing 1 of 10.....	3
2.5.1 Key Plan (Option 1 - 21 Silos) Drawing 2 of 10.....	4
2.5.1 Key Plan (Option 1 - 21 Silos) Drawing 3 of 10.....	5
2.5.1 Key Plan (Option 1 - 21 Silos) Drawing 4 of 10.....	6
2.5.1 Key Plan (Option 1 - 21 Silos) Drawing 5 of 10.....	7

Option 2 - 4 Silos (Key Plan Reference 21)

2.5.1 Key Plan (Option 2 - 4 Silos) Drawing 6 of 10.....	8
2.5.1 Key Plan (Option 2 - 4 Silos) Drawing 7 of 10.....	9
2.5.1 Key Plan (Option 2 - 4 Silos) Drawing 8 of 10.....	10
2.5.1 Key Plan (Option 2 - 4 Silos) Drawing 9 of 10.....	11
2.5.1 Key Plan (Option 2 - 4 Silos) Drawing 10 of 10.....	12

LEGEND

APPROXIMATE LOCATION WITHIN INDICATIVE GENERAL
ARRANGEMENT OF NUMBERED WORK

— The Site (Draft Order Limits)

FEEDSTOCK PRE-TREATMENT:

1. Flue Gas Treatment
2. Stack
3. Waste Heat Boilers

SAF PROCESSING

4. Gasification
5. Syngas Clean-up
6. Acid gas removal and carbon dioxide vent
7. CO₂ Compression
8. Thermal Oxidiser
9. Flue Gas Treatment
10. Stack
11. Fischer-Tropsch Reactors
12. Product Upgrading

FLARE STRUCTURES

13. LLP Flare
14. LP/HP Flare

CHP

15. Boilers
16. Steam Turbine
17. Flue Gas Treatment
18. Stack

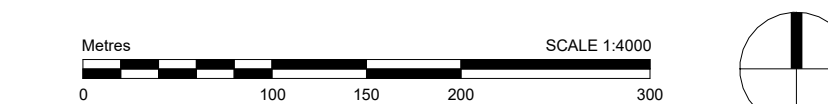
QUAY/ANCILLARY PROCESS

- | | | |
|----|--|-------------|
| 18 | Ship Off Loaders | 3 |
| 20 | Main Conveying System | 3 |
| 21 | Storage Silos | 3 |
| 22 | Storage Sheds | 3 |
| 23 | Product Storage & Export | 3 |
| 24 | Cooling Towers | 4 |
| 25 | Link-Line Corridor Crossing | 5 |
| 26 | Quay | 6 |
| 27 | 11kV Substation | 7 |
| | 132kV Substation | 8 |
| 28 | Natural Gas AGI | 9A |
| 29 | Industrial Gases Connections | 9B |
| | ASU | 9B |
| 30 | Industrial Waste Water Connection | 10 |
| 31 | SF ₆ & Nitrogen Export Area | 11 |
| 32 | CO ₂ Meeting and Export | 11B and 11C |
| 33 | Attenuation Ponds | 12 |
| 34 | Surface Water Discharge | 12 |
| | Access Works and Private Street Improvements | 14 |



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Drawing Title

2.5.1 Key Plan (Option 1 - 21 Silos)

Client
LGF Projects Ltd.

Project Name

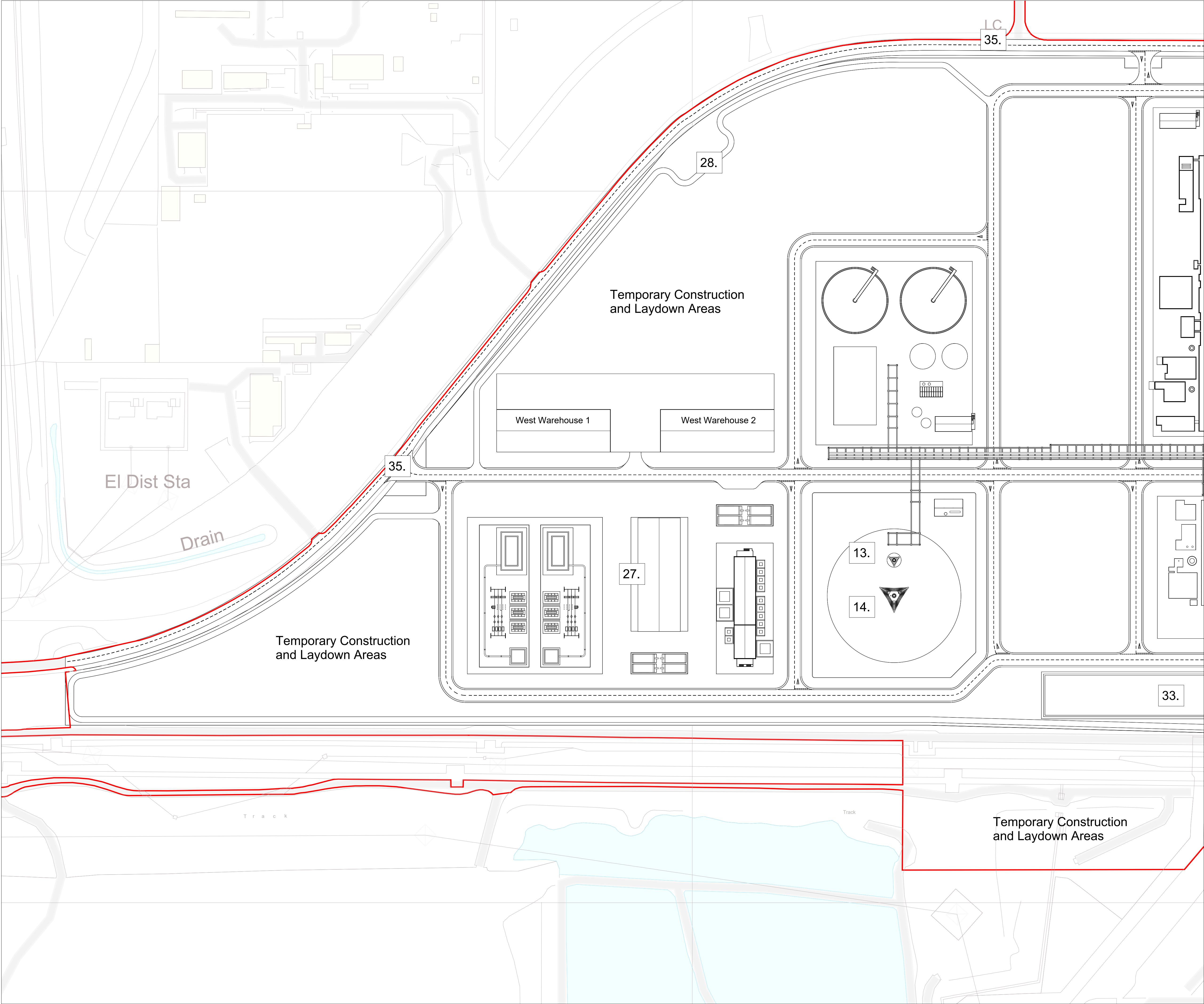
Lighthouse Green Fuels Project

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Project Number
16274

Drawing Number
2.5.1 Drawing 1 of 10

Rev	00
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LEGEND	
APPROXIMATE LOCATION WITHIN INDICATIVE GENERAL ARRANGEMENT OF NUMBERED WORK.	
The Site (Draft Order Limits)	
FEEDSTOCK PRE-TREATMENT:	Work No.
1. Flue Gas Treatment	1A
2. Stack	1A
3. Waste Heat Boilers	1A
SAF PROCESSING	Work No.
4. Gasification	1B
5. Syngas Clean-up	1B
6. Acid gas removal and carbon dioxide vent	1B
7. CO ₂ Compression	1B
8. Thermal Oxidiser	1B
9. Flue Gas Treatment	1B
10. Stack	1B
11. Fischer-Tropsch Reactors	1B
12. Product Upgrading	1B
FLARE STRUCTURES	Work No.
13. LLP Flare	1C
14. LPHHP Flare	1C
CHP	Work No.
15. Boilers	2A
16. Steam Turbine	2A
17. Flue Gas Treatment	2B
18. Stack	2B
QUAY/ANCILLARY PROCESS	Work No.
19. Ship Off Loaders	3
20. Main Conveying System	3
21. Storage Silos	3
22. Storage Sheds	3
23. Product Storage & Export	3
24. Cooling Towers	4
25. Link-Line Corridor Crossing	5
26. Quay	6
27. 11KV Substation	7
132KV Substation	8
28. Natural Gas AGI	9A
29. Industrial Gases Connections	9B
ASU	10
30. Industrial Waste Water Connection	11
31. SAF & Naphtha Export Area	11B and 11C
32. CO ₂ Metering and Export	12
33. Attenuation Ponds	12
34. Surface Water Discharge	12
35. Access Works and Private Street Improvements	14

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Drawing Title

2.5.1 Key Plan (Option 1 - 21 Silos)

Client

LGF Projects Ltd.

Project Name

Lighthouse Green Fuels Project

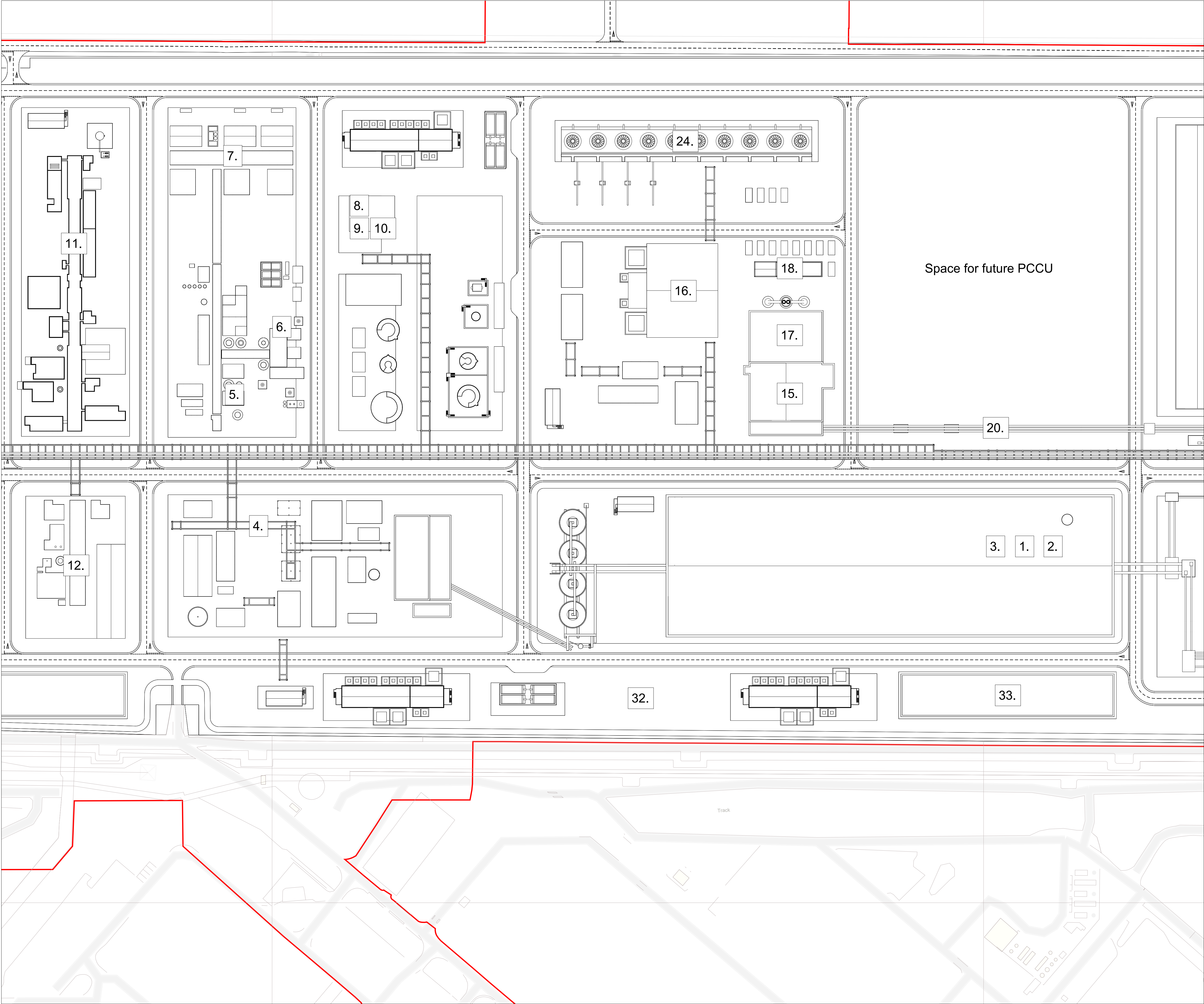
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2.5.1 Drawing 2 of 10



LEGEND

APPROXIMATE LOCATION WITHIN INDICATIVE GENERAL ARRANGEMENT OF NUMBERED WORK.
The Site (Draft Order Limits)

FEEDSTOCK PRE-TREATMENT:	Work No.
1. Flue Gas Treatment	1A
2. Stack	1A
3. Waste Heat Boilers	1A
SAF PROCESSING	Work No.
4. Gasification	1B
5. Syngas Clean-up	1B
6. Acid gas removal and carbon dioxide vent	1B
7. CO ₂ Compression	1B
8. Thermal Oxidiser	1B
9. Flue Gas Treatment	1B
10. Stack	1B
11. Fischer-Tropsch Reactors	1B
12. Product Upgrading	1B
FLARE STRUCTURES	Work No.
13. LLP Flare	1C
14. LP/HP Flare	1C
CHP	Work No.
15. Boilers	2A
16. Steam Turbine	2A
17. Flue Gas Treatment	2B
18. Stack	2B
QUAY/ANCILLARY PROCESS	Work No.
19. Ship Off Loaders	3
20. Main Conveying System	3
21. Storage Silos	3
22. Storage Sheds	3
23. Product Storage & Export	3
24. Cooling Towers	4
25. Link-Line Corridor Crossing	5
26. Quay	6
27. 11KV Substation	7
28. 132KV Substation	8
29. Natural Gas AGI	8A
30. Industrial Gases Connections	9B
31. Industrial Waste Water Connection	10
32. SAF & Naphtha Export Area	11
33. CO ₂ Metering and Export	11B and 11C
34. Attenuation Ponds	12
35. Surface Water Discharge	12
36. Access Works and Private Street Improvements	14

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Drawing Title

2.5.1 Key Plan (Option 1 - 21 Silos)

Client

LGF Projects Ltd.

Project Name

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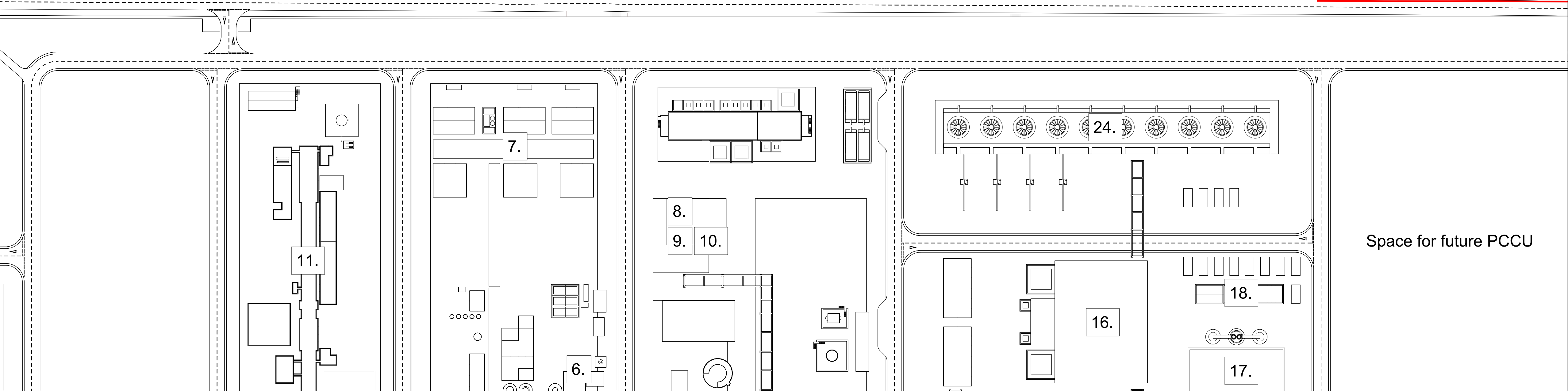
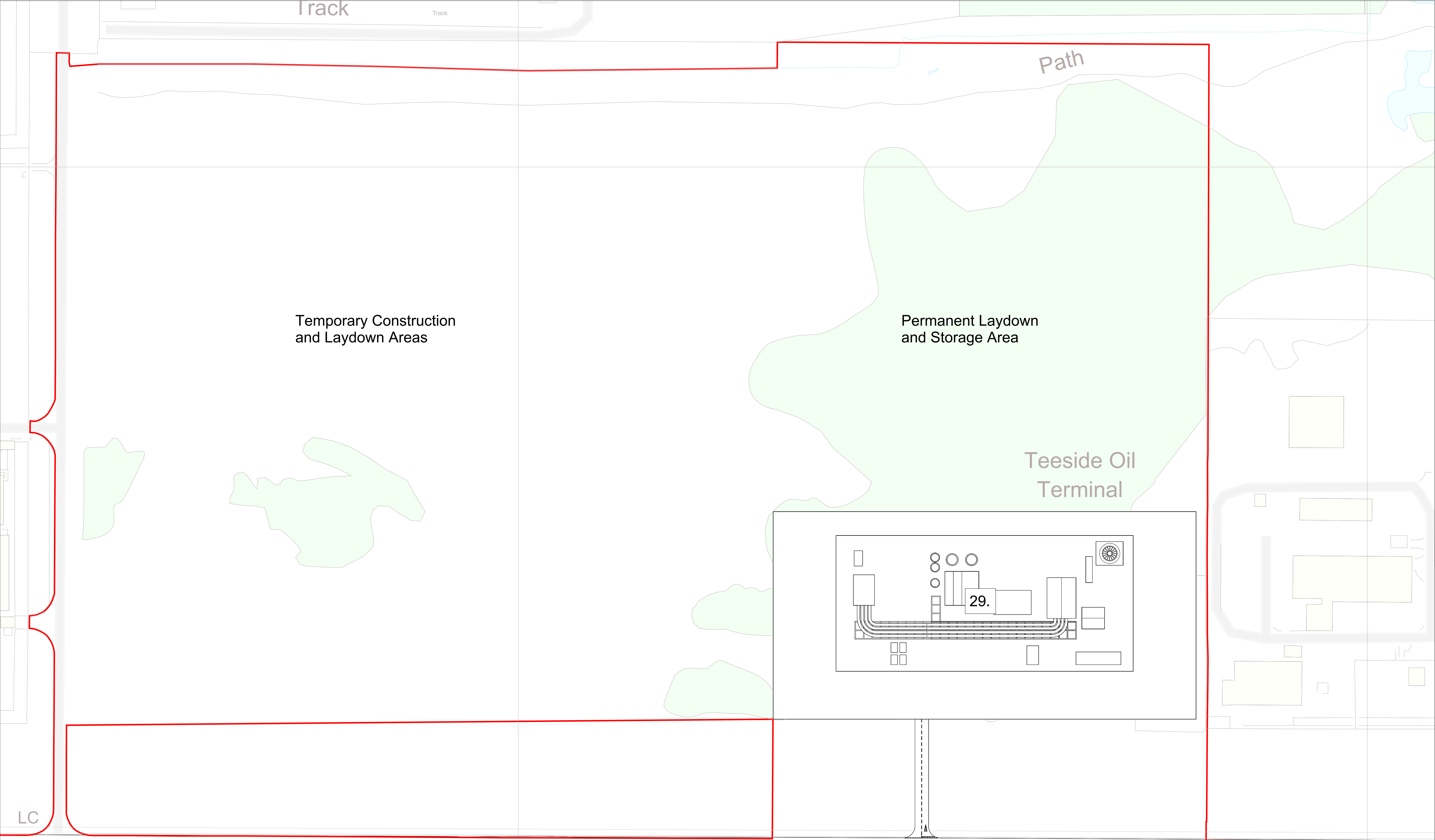
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2.5.1 Drawing 3 of 10



LEGEND		
APPROXIMATE LOCATION WITHIN INDICATIVE GENERAL ARRANGEMENT OF NUMBERED WORK.		
The Site (Draft Order Limits)		
FEEDSTOCK PRE-TREATMENT:		Work No.
1.	Flue Gas Treatment	1A
2.	Stack	1A
3.	Waste Heat Boilers	1A
SAF PROCESSING		Work No.
4.	Gasification	1B
5.	Syngas Clean-up	1B
6.	Acid gas removal and carbon dioxide vent	1B
7.	CO ₂ Compression	1B
8.	Thermal Oxidiser	1B
9.	Flue Gas Treatment	1B
10.	Stack	1B
11.	Fischer-Tropsch Reactors	1B
12.	Product Upgrading	1B
FLARE STRUCTURES		Work No.
13.	LLP Flare	1C
14.	LPHF Flare	1C
CHP		Work No.
15.	Boilers	2A
16.	Steam Turbine	2A
17.	Flue Gas Treatment	2B
18.	Stack	2B
QUAY/ANCILLARY PROCESS		Work No.
19.	Ship Off Loaders	3
20.	Main Conveying System	3
21.	Storage Silos	3
22.	Storage Sheds	3
23.	Product Storage & Export	3
24.	Cooling Towers	4
25.	Link-Line Corridor Crossing	5
26.	Quay	6
27.	11KV Substation	7
28.	132KV Substation	8
29.	Natural Gas AGI	9A
29.	Industrial Gases Connections	9B
30.	ASU	10
31.	Industrial Waste Water Connection	11
31.	SAF & Naphtha Export Area	11
32.	CO ₂ Metering and Export	11B and 11C
33.	Attenuation Ponds	12
34.	Surface Water Discharge	12
35.	Access Works and Private Street Improvements	14

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Drawing Title

2.5.1 Key Plan (Option 1 - 21 Silos)

Client

LGF Projects Ltd.

Project Name

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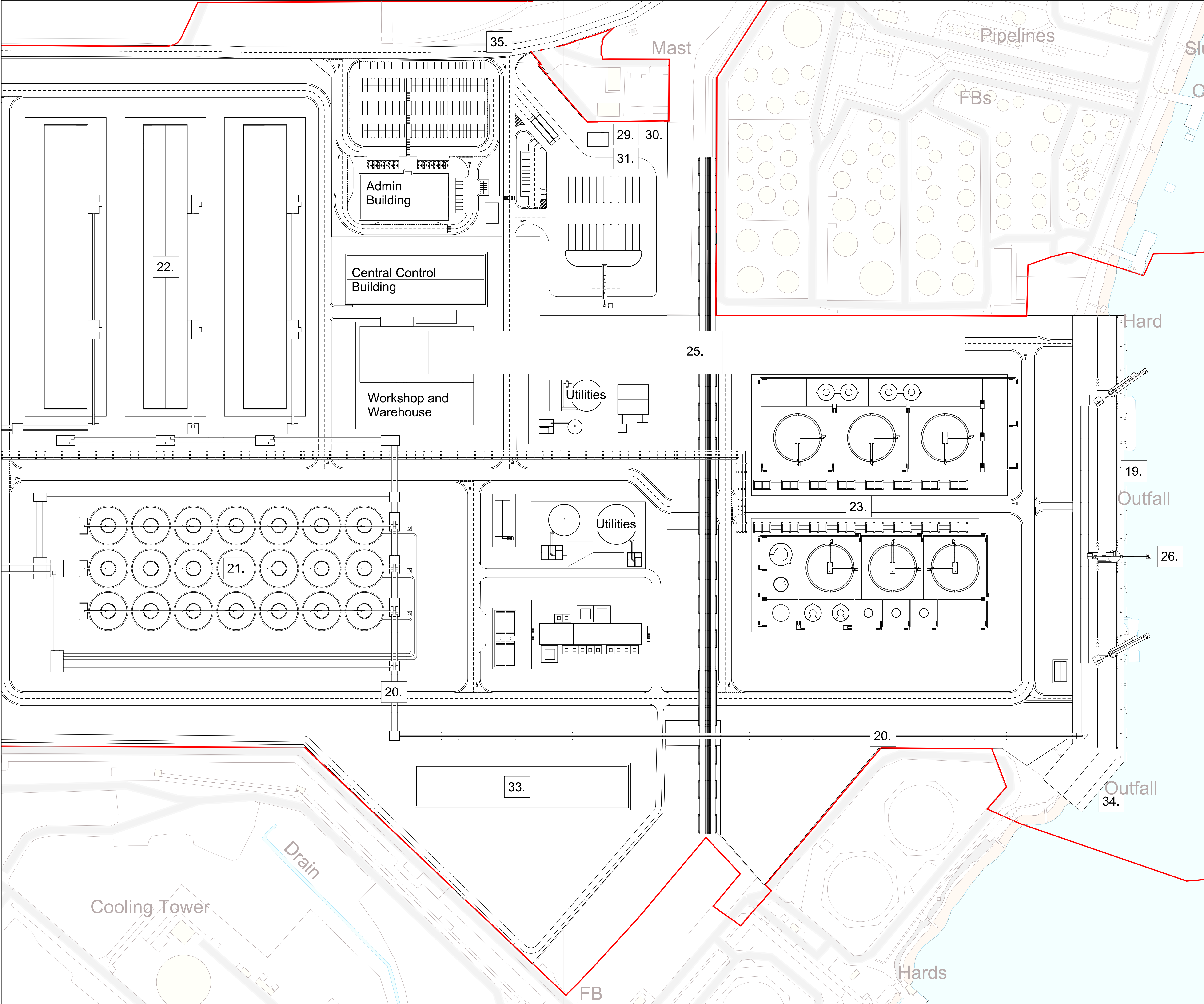
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2.5.1 Drawing 4 of 10



LEGEND	
APPROXIMATE LOCATION WITHIN INDICATIVE GENERAL ARRANGEMENT OF NUMBERED WORK.	
The Site (Draft Order Limits)	
FEEDSTOCK PRE-TREATMENT:	Work No.
1. Flue Gas Treatment	1A
2. Stack	1A
3. Waste Heat Boilers	1A
SAF PROCESSING	Work No.
4. Gasification	1B
5. Syngas Clean-up	1B
6. Acid gas removal and carbon dioxide vent	1B
7. CO ₂ Compression	1B
8. Thermal Oxidiser	1B
9. Flue Gas Treatment	1B
10. Stack	1B
11. Fischer-Tropsch Reactors	1B
12. Product Upgrading	1B
FLARE STRUCTURES	Work No.
13. LLP Flare	1C
14. LP/HP Flare	1C
CHP	Work No.
15. Boilers	2A
16. Steam Turbine	2A
17. Flue Gas Treatment	2B
18. Stack	2B
QUAY/ANCILLARY PROCESS	Work No.
19. Ship Off Loaders	3
20. Main Conveying System	3
21. Storage Silos	3
22. Storage Sheds	3
23. Product Storage & Export	3
24. Cooling Towers	4
25. Link-Line Corridor Crossing	5
26. Quay	6
27. 11KV Substation	7
28. 132KV Substation	8
29. Natural Gas AGI	9A
30. Industrial Gases Connections	9B
31. ASU	10
32. Industrial Waste Water Connection	11
33. SAF & Naphtha Export Area	11B and 11C
34. CO ₂ Metering and Export	12
35. Attenuation Ponds	12
36. Surface Water Discharge	12
37. Access Works and Private Street Improvements	14

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2.5.1 Key Plan (Option 1 - 21 Silos)

Client

LGF Projects Ltd.

Project Name

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2.5.1 Drawing 5 of 10

LEGEND

APPROXIMATE LOCATION WITHIN INDICATIVE GENERAL
ARRANGEMENT OF NUMBERED WORK

— The Site (Draft Order Limits)

FEEDSTOCK PRE-TREATMENT:

1. Flue Gas Treatment
2. Stack
3. Waste Heat Boilers

SAF PROCESSING

4. Gasification
5. Syngas Clean-up
6. Acid gas removal and carbon dioxide vent
7. CO₂ Compression
8. Thermal Oxidiser
9. Flue Gas Treatment
10. Stack
11. Fischer-Tropsch Reactors
12. Product Upgrading

FLARE STRUCTURES

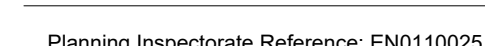
13. LLP Flare
14. LP/HP Flare

CHP

15. Boilers
16. Steam Turbine
17. Flue Gas Treatment
18. Stack

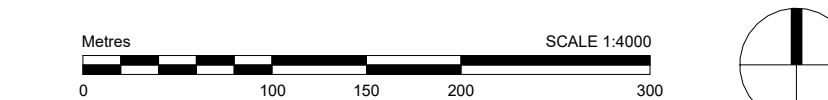
QUAY/ANCILLARY PROCESS

- | | | |
|-----|--|-------------|
| 19. | Ship Off Loaders | 3 |
| 20. | Main Conveying System | 3 |
| 21. | Storage Silos | 3 |
| 22. | Storage Sheds | 3 |
| 23. | Product Storage & Export | 3 |
| 24. | Cooling Towers | 4 |
| 25. | Link-Line Corridor Crossing | 5 |
| 26. | Quay | 6 |
| 27. | 110KV Substation | 7 |
| 28. | 132KV Substation | 8 |
| 29. | Natural Gas AGI | 9A |
| 30. | Industrial Gases Connections | 9B |
| 31. | ASU | 9B |
| 32. | Industrial Waste Water Connection | 10 |
| 33. | SAP & Naphtha Export Area | 11 |
| 34. | CO2 Metering and Export | 11B and 11C |
| 35. | Attenuation Ponds | 12 |
| 36. | Surface Water Discharge | 12 |
| 37. | Access Works and Private Street Improvements | 14 |



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Drawing Title

2.5.1 Key Plan (Option 2 - 4 Silos)

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LGF Projects Ltd.

Project Name

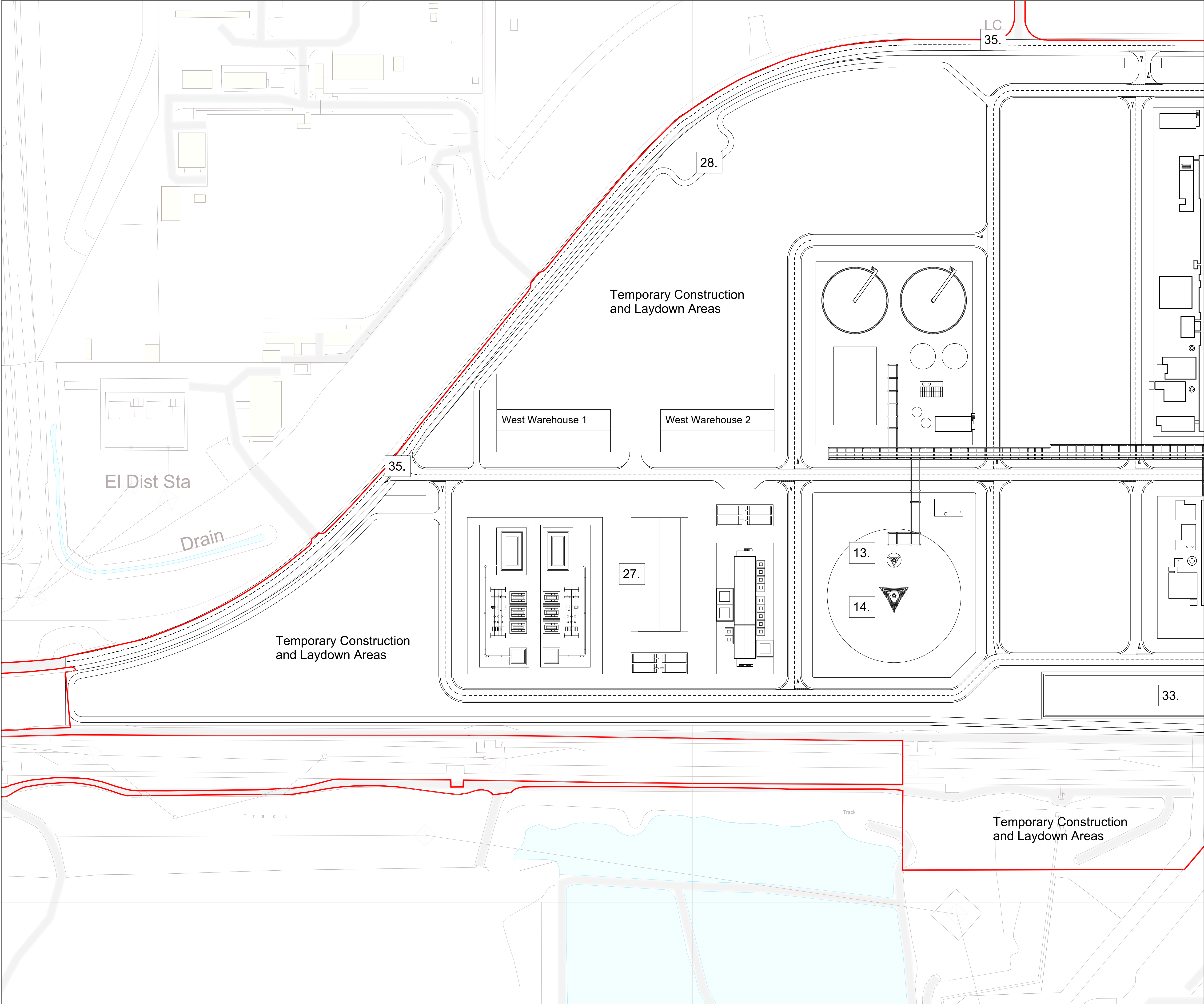
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2.5.1 Drawing 6 of 10

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LEGEND

APPROXIMATE LOCATION WITHIN INDICATIVE GENERAL ARRANGEMENT OF NUMBERED WORK.	
The Site (Draft Order Limits)	
FEEDSTOCK PRE-TREATMENT:	Work No.
1. Flue Gas Treatment	1A
2. Stack	1A
3. Waste Heat Boilers	1A
SAF PROCESSING	Work No.
4. Gasification	1B
5. Syngas Clean-up	1B
6. Acid gas removal and carbon dioxide vent	1B
7. CO ₂ Compression	1B
8. Thermal Oxidiser	1B
9. Flue Gas Treatment	1B
10. Stack	1B
11. Fischer-Tropsch Reactors	1B
12. Product Upgrading	1B
FLARE STRUCTURES	Work No.
13. LLP Flare	1C
14. LPHHP Flare	1C
CHP	Work No.
15. Boilers	2A
16. Steam Turbine	2A
17. Flue Gas Treatment	2B
18. Stack	2B
QUAY/ANCILLARY PROCESS	Work No.
19. Ship Off Loaders	3
20. Main Conveying System	3
21. Storage Silos	3
22. Storage Sheds	3
23. Product Storage & Export	3
24. Cooling Towers	4
25. Link-Line Corridor Crossing	5
26. Quay	6
27. 11KV Substation	7
132KV Substation	8
28. Natural Gas AGI	9A
29. Industrial Gases Connections	9B
ASU	10
30. Industrial Waste Water Connection	11
31. SAF & Naphtha Export Area	11B and 11C
32. CO ₂ Metering and Export	12
33. Attenuation Ponds	12
34. Surface Water Discharge	12
35. Access Works and Private Street Improvements	14

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Drawing Title
2.5.1 Key Plan (Option 2 - 4 Silos)

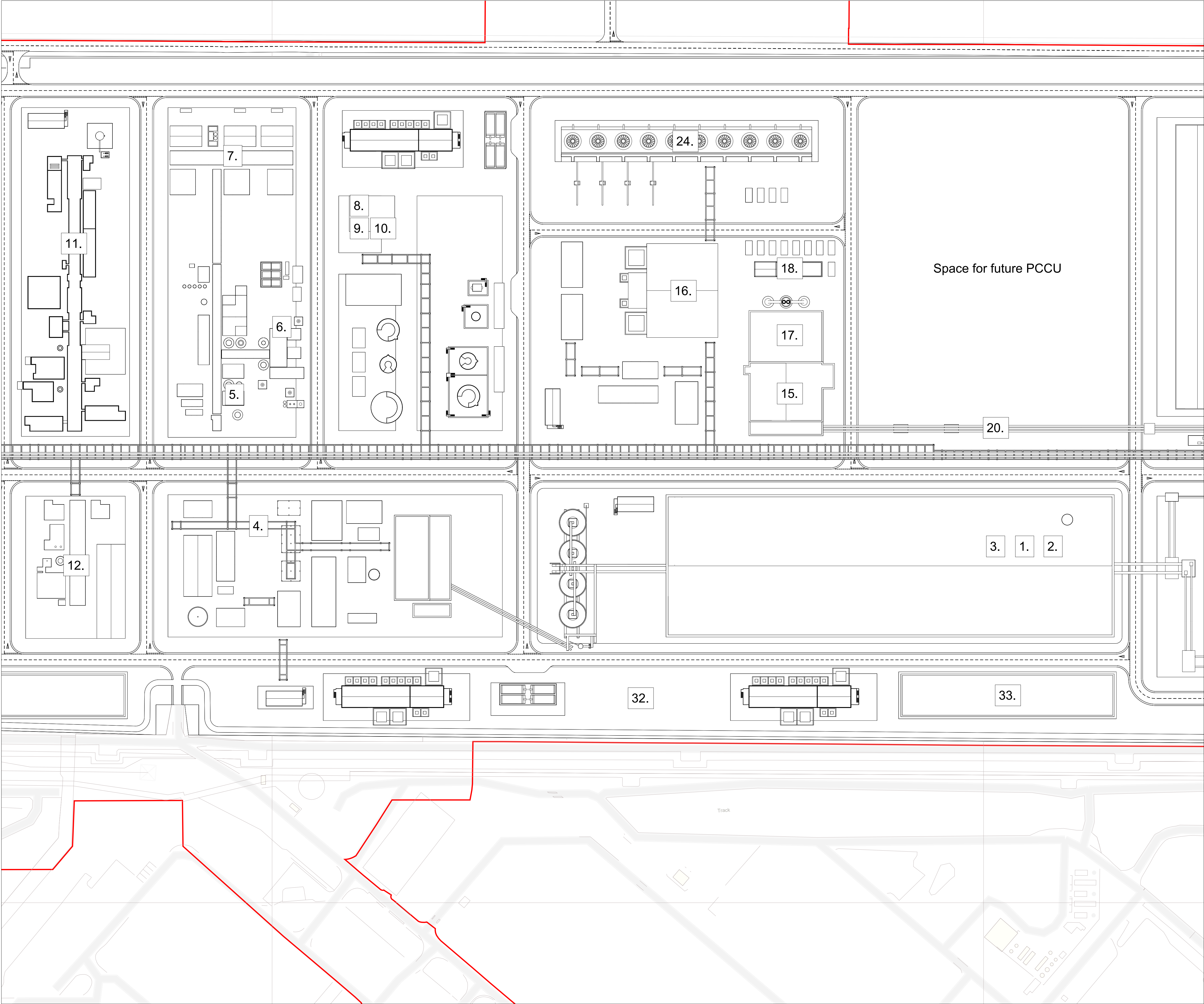
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LGF Projects Ltd.

Project Name
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Drawing Number
2.5.1 Drawing 7 of 10



LEGEND

APPROXIMATE LOCATION WITHIN INDICATIVE GENERAL ARRANGEMENT OF NUMBERED WORK.

The Site (Draft Order Limits)

FEEDSTOCK PRE-TREATMENT:		Work No.
1.	Flue Gas Treatment	1A
2.	Stack	1A
3.	Waste Heat Boilers	1A

SAF PROCESSING		Work No.
4.	Gasification	1B
5.	Syngas Clean-up	1B
6.	Acid gas removal and carbon dioxide vent	1B
7.	CO ₂ Compression	1B
8.	Thermal Oxidiser	1B
9.	Flue Gas Treatment	1B
10.	Stack	1B
11.	Fischer-Tropsch Reactors	1B
12.	Product Upgrading	1B

FLARE STRUCTURES		Work No.
13.	LLP Flare	1C
14.	LP/HP Flare	1C

CHP		Work No.
15.	Boilers	2A
16.	Steam Turbine	2A
17.	Flue Gas Treatment	2B
18.	Stack	2B

QUAY/ANCILLARY PROCESS		Work No.
19.	Ship Off Loaders	3
20.	Main Conveying System	3
21.	Storage Silos	3
22.	Storage Sheds	3
23.	Product Storage & Export	3
24.	Cooling Towers	4
25.	Link-Line Corridor Crossing	5
26.	Quay	6
27.	11KV Substation	7
28.	132KV Substation	8
29.	Natural Gas AGI	9A
30.	Industrial Gases Connections	9B
31.	ASU	10
32.	Industrial Waste Water Connection	11
33.	SAF & Naphtha Export Area	11B and 11C
34.	CO ₂ Metering and Export	12
35.	Attenuation Ponds	12
36.	Surface Water Discharge	12
37.	Access Works and Private Street Improvements	14

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Drawing Title

2.5.1 Key Plan (Option 2 - 4 Silos)

Client

LGF Projects Ltd.

Project Name

Lighthouse Green Fuels Project

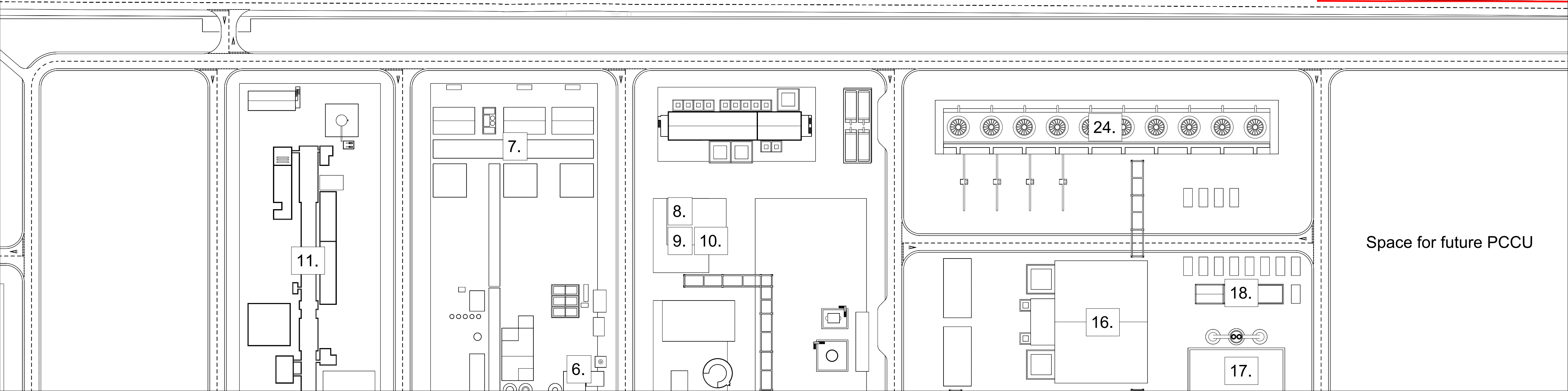
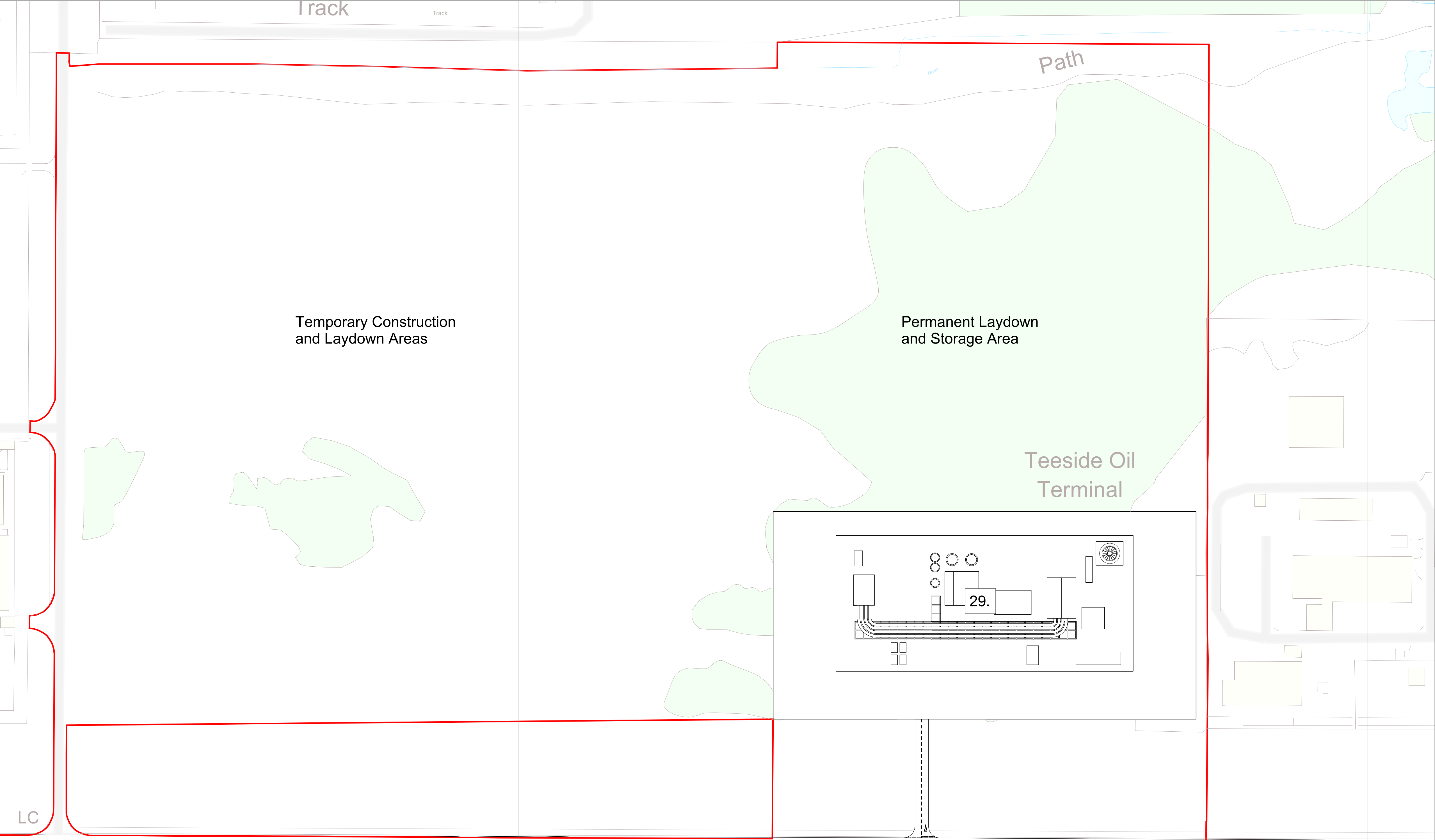
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Drawing Number

2.5.1 Drawing 8 of 10



LEGEND		
APPROXIMATE LOCATION WITHIN INDICATIVE GENERAL ARRANGEMENT OF NUMBERED WORK.		
The Site (Draft Order Limits)		
FEEDSTOCK PRE-TREATMENT:		Work No.
1.	Flue Gas Treatment	1A
2.	Stack	1A
3.	Waste Heat Boilers	1A
SAF PROCESSING		Work No.
4.	Gasification	1B
5.	Syngas Clean-up	1B
6.	Acid gas removal and carbon dioxide vent	1B
7.	CO ₂ Compression	1B
8.	Thermal Oxidiser	1B
9.	Flue Gas Treatment	1B
10.	Stack	1B
11.	Fischer-Tropsch Reactors	1B
12.	Product Upgrading	1B
FLARE STRUCTURES		Work No.
13.	LLP Flare	1C
14.	LPHF Flare	1C
CHP		Work No.
15.	Boilers	2A
16.	Steam Turbine	2A
17.	Flue Gas Treatment	2B
18.	Stack	2B
QUAY/ANCILLARY PROCESS		Work No.
19.	Ship Off Loaders	3
20.	Main Conveying System	3
21.	Storage Silos	3
22.	Storage Sheds	3
23.	Product Storage & Export	3
24.	Cooling Towers	4
25.	Link-Line Corridor Crossing	5
26.	Quay	6
27.	11KV Substation	7
28.	132KV Substation	8
29.	Natural Gas AGI	9A
29.	Industrial Gases Connections	9B
30.	ASU	10
31.	Industrial Waste Water Connection	11
31.	SAF & Naphtha Export Area	11
32.	CO ₂ Metering and Export	11B and 11C
33.	Attenuation Ponds	12
34.	Surface Water Discharge	12
35.	Access Works and Private Street Improvements	14

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Drawing Title

2.5.1 Key Plan (Option 2 - 4 Silos)

Client

LGF Projects Ltd.

Project Name

Lighthouse Green Fuels Project

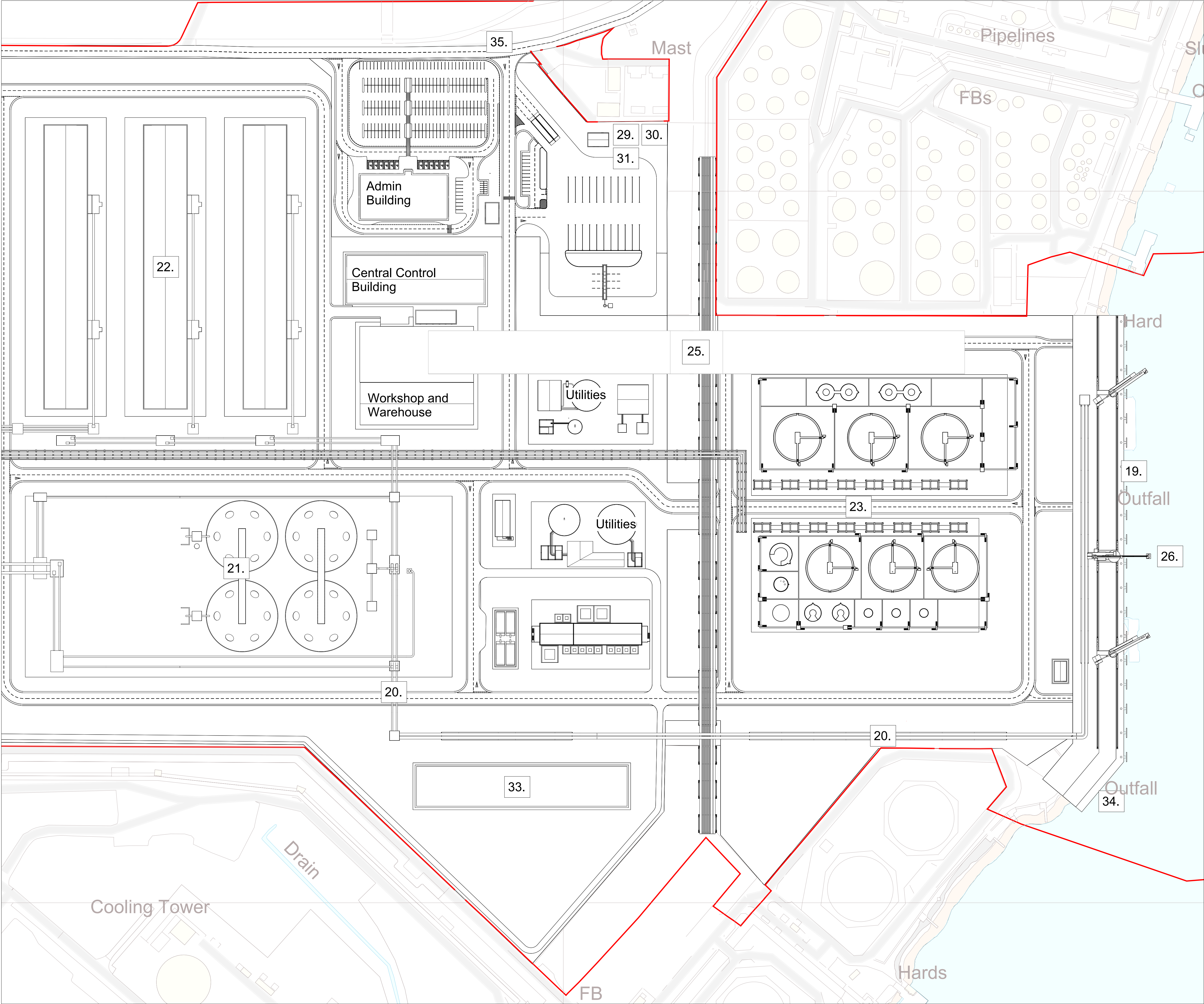
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Drawing Number

2.5.1 Drawing 9 of 10



LEGEND	
APPROXIMATE LOCATION WITHIN INDICATIVE GENERAL ARRANGEMENT OF NUMBERED WORK.	
The Site (Draft Order Limits)	
FEEDSTOCK PRE-TREATMENT:	Work No.
1. Flue Gas Treatment	1A
2. Stack	1A
3. Waste Heat Boilers	1A
SAF PROCESSING	Work No.
4. Gasification	1B
5. Syngas Clean-up	1B
6. Acid gas removal and carbon dioxide vent	1B
7. CO ₂ Compression	1B
8. Thermal Oxidiser	1B
9. Flue Gas Treatment	1B
10. Stack	1B
11. Fischer-Tropsch Reactors	1B
12. Product Upgrading	1B
FLARE STRUCTURES	Work No.
13. LLP Flare	1C
14. LP/HP Flare	1C
CHP	Work No.
15. Boilers	2A
16. Steam Turbine	2A
17. Flue Gas Treatment	2B
18. Stack	2B
QUAY/ANCILLARY PROCESS	Work No.
19. Ship Off Loaders	3
20. Main Conveying System	3
21. Storage Silos	3
22. Storage Sheds	3
23. Product Storage & Export	3
24. Cooling Towers	4
25. Link-Line Corridor Crossing	5
26. Quay	6
27. 11KV Substation	7
28. 132KV Substation	8
29. Natural Gas AGI	9A
30. Industrial Gases Connections	9B
31. ASU	10
32. Industrial Waste Water Connection	11
33. SAF & Naphtha Export Area	11B and 11C
34. CO ₂ Metering and Export	12
35. Attenuation Ponds	12
36. Surface Water Discharge	12
37. Access Works and Private Street Improvements	14

Planning Inspectorate Reference: EN0110025

Product: OS VML
Serial Number: 332756
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Rev	Date	Dr.	Ch.	Comment
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Drawing Title

2.5.1 Key Plan (Option 2 - 4 Silos)

Client

LGF Projects Ltd.

Project Name

Lighthouse Green Fuels Project

Scale

1:1250 @ A1

Project Number	Rev
16274	00

Drawing Number

2.5.1 Drawing 10 of 10